

Technical data sheet

Corrugator width	3.350 mm		
Corrugation type	Single layer E/ B/ C Double layer FE / EE / EB / BC / CA / AA Triple layer CAA		
Minimum order quantity (standard quality)	200m ² of standard quality. In the case where quantities of less than 200m ² are ordered, the amount will be increased to the minimum quantity automatically.		
Minimum Order Quantities for Special Quality Products	A Minimum 4,000 m ² including the full working width of 3250 mm have to be accepted		
Order batches for special corrugated cardboard	A minimum order quantity of 7000 m ² and the full machine width of 3250 mm		
Stack height (including pallet)	min. max.	1.200 mm 2.000 mm Palletising with equal quantities can only be realised in the exceptional case.	
Format size		Sheets	chop length
	min.	230 mm	500 mm
	min.	300 mm	500 mm (for qualities BC >2.90)
	min.	350 mm	800 mm (for all qualities CA/ CAA)
	max.	2.450 mm	5.500 mm
	or	3.310 mm	2.450 mm
Attention: All sizes smaller than 500 mm width will be double stacked on pallets.			
Number of flutes available	a maximum of 50 flutes when using a 3-Point-Profile		
Creasing clearance	hardly any restrictions The smallest flute profiles are possible		
Creasing depth	variable		
Creasing profile	3 creasing profiles: 3 point, 5 point and head on flat EE flute only head on flat possible		
Measure precision:	length:	+/- 1mm pro Meter	
	width:	+/- 2mm	
	scores:	+/- 2mm	
Palletising	EURO – Palette (1200 x 800 x 150 mm) Immediate exchange One way pallets (1200 x 800 x 130 mm) for Export		
Strapping	Plastic band (PE)		
Logistics	third party logistics partner (via truck).		



Important notice:

It is possible to add a tear strip.

We are certified to DIN EN ISO 9001:2008, DIN EN ISO 22000 , DIN EN ISO 14001 and for OHSAS 18001,FSC and DIN EN ISO 50001:2011.

Differences between delivery note and actual delivered quantity of 1% are due to the technical re-strains and are there for not liable to refunds.

Furthermore, the top and bottom formats on a palette of each pile are accounted for in quantity and price.

Our standard qualities EW 2.93 CA n and EW 3.90 CAA n have been certified by the BFSV institute for overseas voyages.

In case of changes in the raw material market or for logistical reasons Eurowell reserves the right to produce a different but comparable paper composition.

This procedure is based on compliance with technical specs and requirements of our standard grades, surface weight or single paper weight may vary.

Our corrugated board formats is suitable for dry, non-greasing food. However, we recommend that food shall only be packed with a suitable intermediate packaging.

To guarantee a good processing quality, we recommend the following conditions for storage: Temperature approx. 23 degrees and an air-humidity of approximately 50 %.

(As of 03/2018)

